



## Material - SAE 5145

## Standard Specification for Steel Castings for General Engineering Purposes

**Group - Ferrous Mild Steel Alloys** 

**Sub Group - SAE 5145 Steel Castings for General Engineering Purposes** 

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.430 - 0.480	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.150 - 0.300		
Manganese	Mn %	0.700 - 0.900		alizing or Hardoning and
Phosphorus	P %	0.035 max.		ŭ
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.700 - 0.900		
Iron	Fe %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	_		Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	213 max.
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
BW2	BS	British	Casting	
BW3	BS	British	Casting	
BW4	BS	British	Casting	
SKS 43	JIS	Japan	Casting	
1.2833	DIN	Germany	Casting	
5145	AISI	USA	Casting	
A 29 5145	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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